



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Issued Date: 2024-04-11

Certificate number: EC27488054 rev. 0

Our order:

Your order:

Our reference:

Your reference:

Customer number: LTB00005

Your fax number:

Customer order date:

Your e-mail:

Invoice address

Receiver of certificate

Delivery address

DELIVERY

Lot number:

SBY0512201

Quantity:

PRODUCT

Brand: ESAB

Description: OK 61.30 3.2x350mm 1/2 VP

Item number: 61303230T0

CLASSIFICATIONS

EN ISO 3581-A: E 19 9 L R 1 2

SFA/AWS A5.4: E308L-17

CSA W48: E308L-17

Werkstoffnummer: 1.4316

CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

All weld metal

C	0.02%
Si	0.73%
Mn	0.7%
P	0.025%
S	0.007%
Cr	19.5%
Ni	9.8%
Mo	0.03%
Cu	0.05%
N	0.10%
FN WRC-92	6

MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Tensile

Rp0.2 [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
430/62	580/84	45

Impact

Temp [°C/°F]	KV[J/ft-lb]
+20/68	70/52
-60/-76	49/36

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to:

Ellen Bjorgan

Tapio Huhtala

Validation

Ellen Bjorgan

Quality Manager

Tapio Huhtala

Product Manager